



## Read the following recommendations to increase the life time of CORTAMEX pasting belts.

### INSTRUCTIONS

Read the following recommendations in order to extend the life of the CORTAMEX PASTING BELTS.

1. Do not remove package until you are ready for installation.
2. Make sure the length of the belt does not exceed 2.5 cm (1") of the original measure.
3. Set the belt in its correct orientation and make sure it fits tightly in the conveyor. Once installed, damp it with abundant clean water before adjust it.
4. The CORTAMEX belt is only ready to be adjusted when it has total adhesion to the driving pulley and the lining up is set.
5. If the length exceeds the tolerated measures, do not install it and talk to your supplier.

### RECOMMENDATIONS AND OBSERVATIONS.

- Once the CORTAMEX belt has been installed, keep it constantly damp, even when it is not in use.
- When you finish running your CORTAMEX belt, use a soft brush and abundant water to clean it.
- If you stop the conveyor, make sure that the joint of the CORTAMEX belt is facing up and positioned between the pulleys; clean the joint with abundant water.
- Verify that the edge of the scraper is not paste build up or worn out so that it doesn't damage the CORTAMEX belt. It is recommendable to keep the scrapers blunt and clean to prevent them from embedding in the weave, otherwise it could damage the joint or reduce the life of the belt.
- At the end of the shift, do not forget to wash the belt with abundant water to flush our residues and wring it out after the rinsing until water comes out clean. Then release the pressure of the squeeze roller, loose the tensor, position the joint facing up between the pulleys, and wet the belt enough to be kept damp until its next use in order to prevent it from cracking.





- Before running the CORTAMEX belt again, get rid of any paste residues that might have between the pulleys and the belt, verify the tension making sure not to damage the joint, confirm the alignment again, and lastly, check that the scraper arm is in the right position and won't embed the belt.
- After a four to six-hour operation, clean the belt as well as the pulleys one more time.

#### WHEN SHALL I CHANGE THE CORTAMEX ENDLESS BELT?

It is important to keep in mind that most belts have to be replaced due to damage more than wearing out. Following the caring recommendations will help the user extend the life of the belt and ensure a whole fulfillment of its capacities.

If the operation of the pressing roller is too tight, it will reduce the belt's dragging capacity and will erase the engraving that allows it to do a good pasting job. The belt might stretch, and you might need a replacement.

If the weave of the belt is not adequately cleaned, fine textured paste might penetrate it, which will inevitably reduce its absorbency and will diminish its pasting capacity.

When the pressing roller is excessively tensed, the belt might show distortion in the weaving or/and the joint, which will affect the alignment, increase the elongation and reduce the traction capacity, diminishing the life of the belt and provoking its failure during operation.

This **CORTAMEX** Endless Belt has been inspected and tested to guarantee an excellent performance when being used according to its specification with the only purpose of providing you with the best product and the best service. If you have any doubt or comment, please write us to [ventas@ovycosa.com.mx](mailto:ventas@ovycosa.com.mx)

